

# CG60

## Self-regulating taping machine for gummed paper



**The wise, efficient and  
responsible solution  
for your packaging.**

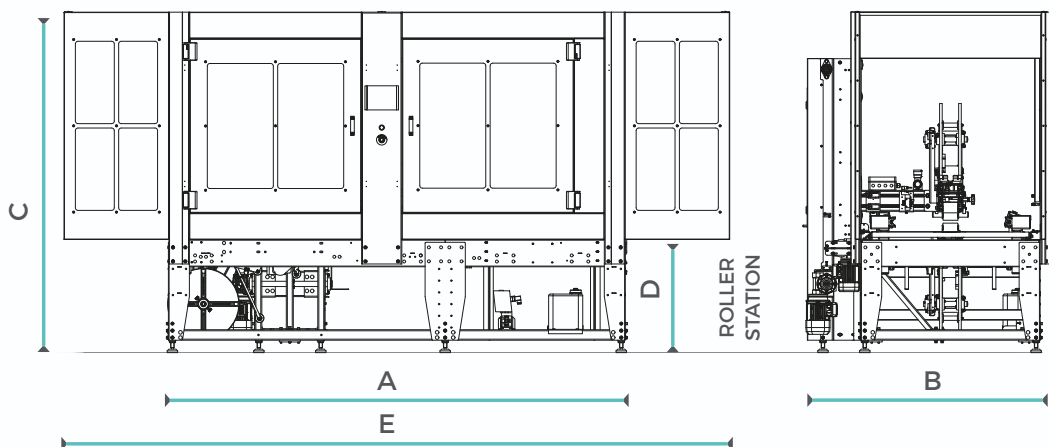
**CG60** is an automatic self-regulating machine for gummed paper and has been designed to tape cardboard boxes of different sizes. These must arrive with the upper flaps already folded and kept in position by one or more metal staples, glue or other means. The spaced insertion of the boxes, the machine's regulation to the size of the box inserted and the sticking on of the gummed paper above and below are fully automatic.

**ICMI**  
ECO-TAPING

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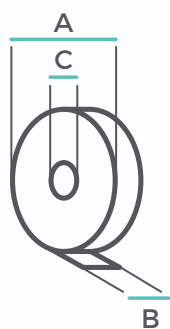
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## Technical data

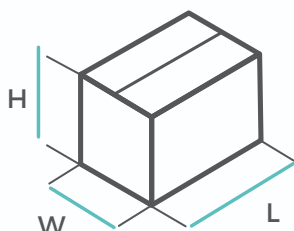


A	2620 mm
B	1460 mm
C	1950 ± 50 mm
D	690 ± 50 mm
E	3400 mm

(Taping machine size  
for boxes W 600 H 600)



A	Max 400 mm
B	from 50 mm to 80 mm
C	70 mm



L	from 180 mm to 600
W	from 140 mm to 600 mm
H	from 100 mm to 600 mm

Customizable dimensions on request



## Average production

Max 8 boxes per minute\*

\*Box size and temperature can affect  
average production.



## Power supply

400 V 50 Hz



## Electrical protection

IP 54



## Weight

690 Kg



## Box transfer speed

400 mm/second

\*Regolabile da touch screen



## Installed power

2 kW



## Pressure recommended Air consumption

6 bar

0,5 NI/cycle



## Temperature of use

from 10°C to 40°C



## Operating humidity

40% - 65%

**NB:** ICMI can fulfill requests that do not  
fit within the data sheet.

## Characteristics

- Automatic adjustment for different box sizes;
- Manual insertion of the boxes with upper flaps closed;
- Automatic and simultaneous box conveying and taping (upper and lower) with a motorized feeding and spacing group for boxes;
- Vertical and side auto-dimensioning with an electric control device;
- Boxes normally enter from the right; entry from the left is available as an option;
- Gummed paper adjustable humidification;
- Gummed paper non-return ratchet device;
- Lack of inertial forces when unwinding the paper tape from the reel thanks to the pivoting roller brake;
- Pneumatically controlled, self-sharpening guillotine cutting group;
- Rollers to press the gummed paper onto the boxes can be adjusted: pressure can be changed depending on the contents and/or thickness of the boxes;
- Front and behind can be changed from 60 to 80mm according to paper width;
- Peristaltic pump that sends and draws humidification water from the tank (5 liters) to the humidification units, sending the excess back into the tank. Constant humidification of gummed paper is guaranteed even on lines with discontinuous capacity;
- Humidification unit heating by cartridge heater, stainless steel, 100 W, 24 Vac, thermostat installed on the taping head and connected to the electrical panel. This is essential at temperatures below 18°C and/or medium/high output: it improves and speeds up the glue reaction of the gummed paper. The temperature can be adjusted by touch screen up to 60°/70° with sens. PT 100;
- All linkages (excluding drive chains) are mounted on recirculating ball bearings;
- Electrical control box made in compliance with EN-60204-1, in a box with IP65 protection level, containing the components at mains voltage and at 24V 50Hz;
- Possibility of changing the box insertion direction;
- Touch screen for operator data interchange.

## Optional upon request

- Bypass in taping process;
- Customized colour.

## Structure

- Painted iron frame;
- Upper head supported overhanging for complete freedom of action and a perfect view of the operator;
- Sliding plane with idle rollers;
- Box conveying with toothed side belts fitted with special section rubber blocks for secure movement of both light and delicate boxes and strong and heavy ones (30kg) (adjustable upon request);
- All unpainted details are electro-galvanized;
- Painting: 7015 (other colours upon request);
- Accident protection consisting of painted sheet metal frames and profiles and transparent colorless polycarbonate panels. IEC337-compliant safety switches govern the spezione sliding doors. Four barriers protrude beyond the footprint in length by about 800 mm;

## Taping unit/head

- Patented gummed paper dispensing and wetting units capable of using 85 g/m<sup>2</sup> to heavy reinforced papers without registration. Inspection activities are easy and smooth.

All ICMI machines can be designed and built according to the customer's specific requirements. A wide range of modifications and/or accessories are available upon request.

Taping Machine CG60 complies with machine directive 2006/42/CE and is always delivered with the conformity declaration and marked "CE".





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